

Technical Data

WP ALKYD ENAMEL PRIMER W-112

DESCRIPTION

A very quick drying rush preventive primer based on long-oil alkyd resin, iron oxide red and anti-corrosive pigment

USES

As a general purpose anti-corrosive primer for use above waterline on metal surfaces.

*Not suited for immersion or galvanized surface

SPECIFICATION

Color / Texture	Red brown / matte
Volume solids	53%
Specific Gravity	1.35 (after mixing)
Flash Point	32°C
Theoretical Coverage	10.6 m ² /l at 50 microns
Surface Dry (30°C)	30 minutes
Hard Dry (30°C)	8 hours
Dry to Recoat	6 hours
Fully Cured	24 hours
Thinner / Cleaner	WP Standard Thinner W-003
Standard Packing	5 litres and 20 litres set.

METHOD OF APPLICATION

Airless Spray	Nozzle tip	0.38 - 0.53 mm
	Pressure	140 - 170 kg/cm ² 2100 psi
	Dilution	0 - 5% Thinner W-003
Brush or Roller	Dilution	0 - 5% Thinner W-003

SURFACE PREPARATION

Ensure primed surface are clean, dry and free from rust, salt, oil, grease and other contaminants. Abrasive blast to Sa 2.5, remove all damage of shopprimer and contamination.

MIXING

Stir material thoroughly for 2 - 3 minutes before application. If necessary use Welda Standard Thinner W-003.

STORAGE

Store in cool and dry space provided with adequate ventilation.

SAFETY PRECAUTION

This product is inflammable, keep away from sparks or open flames. Avoid skin contact. Spray under well ventilated conditions. Do not breathe or inhale mist of paint.